

SECTION 08 1416 - FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Solid-core doors with wood-veneer faces.
2. Solid-core doors with plastic-laminate faces.
3. Factory finishing flush wood doors.

B. Related Requirements:

1. Section 088000 "Glazing" for glass view panels in flush wood doors.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of door. Include details of core and edge construction, louvers, and trim for openings. Include factory-finishing specifications.

B. LEED Submittals:

1. Product Certificates for Credit MR 5: For products and materials required to comply with requirements for regional materials, certificates indicating location of material manufacturer and point of extraction, harvest, or recovery for each raw material. Include statement indicating distance to Project, cost for each regional material, and fraction by weight that is considered regional.
2. Product Certificates for Credit MR 5: For products and materials required to comply with requirements for regionally manufactured and regionally extracted and manufactured materials. Include statement indicating cost for each regionally manufactured material.
3. Certificates for [**Credit MR 6**] [**Credit MR 7**]: Chain-of-custody certificates indicating that flush wood doors comply with forest certification requirements. Include documentation that manufacturer is certified for chain of custody by an FSC-accredited certification body. Include statement indicating cost for each certified wood product.
4. Product Data for Credit IEQ 4.4: For adhesives and composite wood products, documentation indicating that product contains no urea formaldehyde.

- C. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; and the following:

1. Dimensions and locations of blocking.
2. Dimensions and locations of mortises and holes for hardware.

3. Dimensions and locations of cutouts.
4. Undercuts.
5. Requirements for veneer matching.
6. Doors to be factory finished and finish requirements.
7. Fire-protection ratings for fire-rated doors.

D. Samples for Initial Selection: For plastic-laminate door faces and factory-finished doors.

E. Samples for Verification:

1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches (200 by 250 mm), for each material and finish. For each wood species and transparent finish, provide set of three Samples showing typical range of color and grain to be expected in finished Work.
2. Plastic laminate, 6 inches (150 mm) square, for each color, texture, and pattern selected.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Sample Warranty: For special warranty.
- B. Quality Standard Compliance Certificates: AWI Quality Certification Program certificates.

#### 1.5 QUALITY ASSURANCE

- A. Comply with the most current edition of the Northwestern University Design Standards.
- B. Manufacturer Qualifications: A qualified manufacturer that is certified for chain of custody by an FSC-accredited certification body and is a certified participant in AWI's Quality Certification Program.
- C. Vendor Qualifications: A vendor that is certified for chain of custody by an FSC-accredited certification body.

#### 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of referenced standard and manufacturer's written instructions.
- B. Package doors individually in cardboard cartons and wrap bundles of doors in plastic sheeting.
- C. Mark each door on bottom rail with opening number used on Shop Drawings.

#### 1.7 FIELD CONDITIONS

- A. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during remainder of construction period.
- B. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining temperature between 60 and 90 deg F (16 and 32 deg C) and relative humidity between 25 and 55 percent during remainder of construction period.

1.8 WARRANTY

- A. A. Special Warranty: Manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Warping (bow, cup, or twist) more than 1/4 inch (6.4 mm) in a 42-by-84-inch (1067-by-2134-mm) section.
    - b. Telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch (0.25 mm in a 76.2-mm) span.
  - 2. Warranty shall also include installation and finishing that may be required due to repair or replacement of defective doors.
  - 3. Warranty Period for Solid-Core Interior Doors: Life of installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Algoma Hardwoods, Inc.
  - 2. Eggers Industries.
  - 3. Graham Wood Doors; ASSA ABLOY Group company.
  - 4. Marshfield DoorSystems, Inc.
  - 5. Mohawk Flush Doors, Inc.
  - 6. Oshkosh Door Company.
- B. Source Limitations: Obtain flush wood doors from single manufacturer.

2.2 FLUSH WOOD DOORS, GENERAL

- A. Quality Standard: In addition to requirements specified, comply with AWI's, AWMAC's, and WI's "Architectural Woodwork Standards."
  - 1. Provide AWI Quality Certification Labels indicating that doors comply with requirements of grades specified.
- B. Regional Materials: Flush wood doors shall be manufactured within 500 miles (800 km) of Project site from materials that have been extracted, harvested, or recovered, as well as manufactured, within 500 miles (800 km) of Project site.
- C. Regional Materials: Flush wood doors shall be manufactured within 500 miles (800 km) of Project site.
- D. Certified Wood: Flush wood doors shall be certified as "FSC Pure" according to FSC STD-01-001, "FSC Principles and Criteria for Forest Stewardship," and to FSC STD-40-004, "FSC Standard for Chain of Custody Certification."

- E. Low-Emitting Materials: Fabricate doors with adhesives and composite wood products that do not contain urea formaldehyde.
- F. WDMA I.S.1-A Performance Grade:
1. Heavy Duty unless otherwise indicated.
- G. Fire-Rated Wood Doors: Doors complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 or UL 10C.
1. Oversize Fire-Rated Door Assemblies: For units exceeding sizes of tested assemblies, provide certification by a qualified testing agency that doors comply with standard construction requirements for tested and labeled fire-rated door assemblies except for size.
  2. Temperature-Rise Limit: At vertical exit enclosures and exit passageways, provide doors that have a maximum transmitted temperature end point of not more than 450 deg F (250 deg C) above ambient after 30 minutes of standard fire-test exposure.
  3. Cores: Provide core specified or mineral core as needed to provide fire-protection rating indicated.
  4. Edge Construction: Provide edge construction with intumescent seals concealed by outer stile. Comply with specified requirements for exposed edges.
  5. Pairs: Provide fire-retardant stiles that are listed and labeled for applications indicated without formed-steel edges and astragals. Provide stiles with concealed intumescent seals. Comply with specified requirements for exposed edges.
- H. Smoke- and Draft-Control Door Assemblies: Listed and labeled for smoke and draft control, based on testing according to UL 1784.
- I. Structural-Composite-Lumber-Core Doors:
1. Structural Composite Lumber: WDMA I.S.10.
    - a. Screw Withdrawal, Face: 700 lbf (3100 N).
    - b. Screw Withdrawal, Edge: 400 lbf (1780 N).
  2. Edge Construction: At hinge stiles, provide laminated-edge construction with improved screw-holding capability and split resistance. Comply with specified requirements for exposed edges.
    - a. Screw-Holding Capability: 475 lbf (2110 N) per WDMA T.M.-10.
- 2.3 VENEER-FACED DOORS FOR TRANSPARENT FINISH
- A. Interior Solid-Core Doors:
1. Grade: Premium, with Grade AA faces.
  2. Species: <Insert species>.
  3. Cut: [Rotary cut] [Plain sliced (flat sliced)] [Quarter sliced] [Rift cut].
  4. Match between Veneer Leaves: [Book] [Slip] [Pleasant] match.
  5. Assembly of Veneer Leaves on Door Faces: [Center-balance] [Balance] [Running] match.

6. Pair and Set Match: Provide for doors hung in same opening or separated only by mullions.
7. Room Match: Match door faces within each separate room or area of building. Corridor-door faces do not need to match where they are separated by <Insert dimension> or more.
8. Room Match: Provide door faces of compatible color and grain within each separate room or area of building.
9. Exposed Vertical and Top Edges: Same species as faces - edge Type A.
10. Core: Glued wood stave.
11. Construction: Five plies. Stiles and rails are bonded to core, then entire unit is abrasive planed before veneering.

#### 2.4 DOORS FOR OPAQUE FINISH

##### A. Interior Solid-Core Doors:

1. Grade: Custom.
2. Faces: MDO.
  - a. Apply MDO to standard-thickness, closed-grain, hardwood face veneers or directly to high-density hardboard crossbands.
3. Exposed Vertical and Top Edges: Any closed-grain hardwood.
4. Core: Glued wood stave.
5. Construction: Five plies. Stiles and rails are bonded to core, then entire unit is abrasive planed before veneering.

#### 2.5 PLASTIC-LAMINATE-FACED DOORS

##### A. Interior Solid-Core Doors:

1. Grade: Custom.
2. Plastic-Laminate Faces: High-pressure decorative laminates complying with NEMA LD 3, Grade HGS.
3. Colors, Patterns, and Finishes: **[As indicated]**.
4. Exposed Vertical and Top Edges: Hardwood edges for painting.
5. Core: Glued wood stave.
6. Construction: Five plies. Stiles and rails are bonded to core, then entire unit is abrasive planed before faces and crossbands are applied.

#### 2.6 LIGHT FRAMES AND LOUVERS

##### A. Wood Beads for Light Openings in Wood Doors: Provide manufacturer's standard wood beads unless otherwise indicated.

1. Wood Species: Same species as door faces.
2. Profile: **[Flush rectangular beads]** **[Recessed tapered beads]** **[Recessed tapered beads with exposed banding]** **[Lipped tapered beads]** **[Manufacturer's standard shape]**.
3. At wood-core doors with 20-minute fire-protection ratings, provide wood beads and metal glazing clips approved for such use.

- B. Wood-Veneered Beads for Light Openings in Fire-Rated Doors: Manufacturer's standard wood-veneered noncombustible beads matching veneer species of door faces and approved for use in doors of fire-protection rating indicated. Include concealed metal glazing clips where required for opening size and fire-protection rating indicated.
- C. Wood Louvers: Door manufacturer's standard solid-wood louvers unless otherwise indicated.
  - 1. Wood Species: Same species as door faces.
- D. Louvers for Fire-Rated Doors: Metal louvers with fusible link and closing device, listed and labeled for use in doors with fire-protection rating of 1-1/2 hours and less.
  - 1. Metal and Finish: Hot-dip galvanized steel, 0.040 inch (1.0 mm) thick, with baked-enamel- or powder-coated finish.

## 2.7 FABRICATION

- A. Factory machine doors for hardware that is not surface applied. Locate hardware to comply with DHI-WDHS-3. Comply with final hardware schedules, door frame Shop Drawings, BHMA-156.115-W, and hardware templates.
  - 1. Coordinate with hardware mortises in metal frames to verify dimensions and alignment before factory machining.
  - 2. Metal Astragals: Factory machine astragals and formed-steel edges for hardware for pairs of fire-rated doors.
- B. Openings: Factory cut and trim openings through doors.
  - 1. Light Openings: Trim openings with moldings of material and profile indicated.
  - 2. Glazing: Factory install glazing in doors indicated to be factory finished. Comply with applicable requirements in Section 088000 "Glazing."
  - 3. Louvers: Factory install louvers in prepared openings.

## 2.8 SHOP PRIMING

- A. Doors for Opaque Finish: Shop prime faces, all four edges, edges of cutouts, and mortises with one coat of wood primer specified in Section 09 9000 "Painting and Coating."

## 2.9 FACTORY FINISHING

- A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.
  - 1. Finish faces, all four edges, edges of cutouts, and mortises. Stains and fillers may be omitted on top and bottom edges, edges of cutouts, and mortises.
- B. Factory finish doors.
- C. Use only paints and coatings that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

D. Transparent Finish:

1. Grade: Premium.
2. Finish: AWI's, AWMAC's, and WI's "Architectural Woodwork Standards" [**System 5, conversion varnish**] [**System 9, UV curable, acrylated epoxy, polyester, or urethane**] [**System 10, UV curable, water based**] [or] [**System 11, catalyzed polyurethane**] <Insert finish designation>.
3. Staining: Match Architect's sample.
4. Effect: Semifilled finish, produced by applying an additional finish coat to partially fill the wood pores.
5. Sheen: Semigloss.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and installed door frames, with Installer present, before hanging doors.
1. Verify that installed frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
  2. Reject doors with defects.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Hardware: For installation, see Section 087100 "Door Hardware."
- B. Installation Instructions: Install doors to comply with manufacturer's written instructions and referenced quality standard, and as indicated.
1. Install fire-rated doors according to NFPA 80.
  2. Install smoke- and draft-control doors according to NFPA 105.
- C. Job-Fitted Doors: Align and fit doors in frames with uniform clearances and bevels as indicated below; do not trim stiles and rails in excess of limits set by manufacturer or permitted for fire-rated doors. Machine doors for hardware. Seal edges of doors, edges of cutouts, and mortises after fitting and machining.
1. Clearances: Provide 1/8 inch (3.2 mm) at heads, jambs, and between pairs of doors. Provide 1/8 inch (3.2 mm) from bottom of door to top of decorative floor finish or covering unless otherwise indicated. Where threshold is shown or scheduled, provide 1/4 inch (6.4 mm) from bottom of door to top of threshold unless otherwise indicated.
    - a. Comply with NFPA 80 for fire-rated doors.
    - b. Bevel non-fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock and hinge edges.
  2. Bevel fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock edge; trim stiles and rails only to extent permitted by labeling agency.

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FOR: \_\_\_\_\_

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- D. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

### 3.3 ADJUSTING

- A. Operation: Rehang or replace doors that do not swing or operate freely.
- B. Finished Doors: Replace doors that are damaged or that do not comply with requirements. Doors may be repaired or refinished if Work complies with requirements and shows no evidence of repair or refinishing.

**END OF SECTION 08 1416**