

SECTION 07 5323 - ETHYLENE-PROPYLENE-DIENE-MONOMER (EPDM) ROOFING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Adhered ethylene-propylene-diene-monomer (EPDM) roofing system.
2. Mechanically fastened ethylene-propylene-diene-monomer (EPDM) roofing system.
3. Vapor retarder.
4. Roof insulation.

B. Related Requirements:

1. Section 053100 "Steel Decking" for furnishing acoustical deck rib insulation.
2. **[Section 061000 "Rough Carpentry"] [Section 061053 "Miscellaneous Rough Carpentry"]** for wood nailers, curbs, and blocking.
3. Section 070150.19 "Preparation for Re-Roofing" for re-cover board beneath new roofing.
4. Section 076200 "Sheet Metal Flashing and Trim" for metal roof flashings and counterflashings.
5. Section 077129 "Manufactured Roof Expansion Joints" for proprietary manufactured roof expansion-joint assemblies.
6. Section 079200 "Joint Sealants" for joint sealants, joint fillers, and joint preparation.
7. Section 221423 "Storm Drainage Piping Specialties" for roof drains.

1.3 DEFINITIONS

- A. Roofing Terminology: Definitions in ASTM D 1079 and glossary of NRCA's "The NRCA Roofing and Waterproofing Manual" apply to work of this Section.

1.4 PREINSTALLATION MEETINGS

- A. Preliminary Roofing Conference: Before starting roof deck construction, conduct conference at Project site.

1. Meet with Owner, Architect, Owner's insurer if applicable, testing and inspecting agency representative, roofing Installer, roofing system manufacturer's representative, deck Installer, and installers whose work interfaces with or affects roofing, including installers of roof accessories and roof-mounted equipment.
2. Review methods and procedures related to roofing installation, including manufacturer's written instructions.

3. Review and finalize construction schedule, and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
4. Examine deck substrate conditions and finishes for compliance with requirements, including flatness and fastening.
5. Review structural loading limitations of roof deck during and after roofing.
6. Review base flashings, special roofing details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that affects roofing system.
7. Review governing regulations and requirements for insurance and certificates if applicable.
8. Review temporary protection requirements for roofing system during and after installation.
9. Review roof observation and repair procedures after roofing installation.

B. Preinstallation Roofing Conference: Conduct conference at Project site 2-weeks before scheduled start of roof system installation.

1. Meet with Owner, Architect, Owner's insurer if applicable, testing and inspecting agency representative, roofing Installer, roofing system manufacturer's representative, deck Installer, and installers whose work interfaces with or affects roofing, including installers of roof accessories and roof-mounted equipment.
2. Review methods and procedures related to roofing installation, including manufacturer's written instructions.
3. Review and finalize construction schedule, and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
4. Examine deck substrate conditions and finishes for compliance with requirements, including flatness and fastening.
5. Review structural loading limitations of roof deck during and after roofing.
6. Review base flashings, special roofing details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that affects roofing system.
7. Review governing regulations and requirements for insurance and certificates if applicable.
8. Review temporary protection requirements for roofing system during and after installation.
9. Review roof observation and repair procedures after roofing installation.

1.5 ACTION SUBMITTALS

A. Product Data: Roofing-system manufacturer's literature, including written instructions for evaluating, preparing, and treating substrate; technical data including tested physical and performance properties; and application instructions.

1. For membrane and base flashing materials, and roofing cement, primer, mastic sealant, and fasteners.
2. Include temperature ranges for storage and application of materials, and special cold-weather application requirements or limitations.
3. Include Safety Data Sheets (SDS) for information only; safety restrictions are sole responsibility of Contractor.

B. LEED Submittals:

1. Product Test Reports for Credit SS 7.2: For roof materials, documentation indicating that roof materials comply with Solar Reflectance Index requirement.
2. Product Data for Credit IEQ 4.1: For adhesives and sealants used inside the weatherproofing system, documentation including printed statement of VOC content.

- C. Shop Drawings: For roofing system. Include plans, elevations, sections, details, and attachments to other work, including:
1. Base flashings and membrane terminations.
 2. Tapered insulation, including slopes.
 3. Roof plan showing orientation of steel roof deck and orientation of roofing and fastening spacings and patterns for mechanically fastened roofing.
 4. Insulation fastening patterns for corner, perimeter, and field-of-roof locations.
- D. Samples for Verification: For the following products:
1. Sheet roofing, of color required.
 2. Roof paver in each color and texture required.
- E. Manufacturer Certificate: Signed by roofing-system manufacturer, certifying that roofing system complies with specified requirements.
1. Written approval by roofing-system manufacturer for use and performance of membrane over specified board insulation, including that materials supplied for Project comply with requirements of cited ASTM standards. Approval should also indicate materials are suitable for ASTM E108, Class 1A roof and meet specified wind uplift classification.
 2. Evidence of meeting performance requirements.
 3. Certify that materials are free of asbestos.
 4. Wind Uplift Resistance Submittal: For roofing system, indicating compliance with wind uplift performance requirements.
- F. Field Test Reports:
1. Perform insulation adhesion testing in conformance with ASNI/PRI IA-1 and provide report.
 2. Perform a minimum of four tests with at least one at a corner and one at a perimeter location.
- G. Installer Qualifications:
1. Certification from roofing-system manufacturer, certifying that Installer complies with manufacturer's requirements to install specified, warranted, roofing system.
 2. Evidence that Installer's existing company has minimum five years of continuous experience in similar roofing work; list of at least five representative, successfully-completed projects of similar scope and size, including:
 - a. Project name.
 - b. Owner's name.
 - c. Owner's Representative name, address, and telephone number.
 - d. Description of work.
 - e. PVC Roofing materials used.
 - f. Project supervisor.
 - g. Total cost of roofing work and total cost of project.
 - h. Completion date.
- H. Sample Warranty: Copy of roofing-system manufacturer's warranty, stating obligations, remedies, limitations, and exclusions. Submitted with bid.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For roofing system to include in maintenance manuals.
- B. Roofing-system manufacturer's inspection report of completed roofing installation.

1.7 QUALITY ASSURANCE

- A. Comply with the most current edition of the Northwestern University Design Standards.
- B. Manufacturer Qualifications: A qualified manufacturer that is UL listed for roofing system identical to that used for this Project.
 - 1. Manufacturer that has produced roofing materials and accessories of the type included in this section for at least 5-years.
 - 2. Certification: Furnish to the University, before roofing contract award, written documentation that installer is manufacturer-certified to install roofing systems of the type included in this section.
- C. Installer Qualifications: A qualified firm that is approved, authorized, or licensed by roofing system manufacturer to install manufacturer's product and that is eligible to receive manufacturer's special warranty.
 - 1. Installation Requirements: The installer shall execute the entire project with a single crew and superintendent.
 - 2. Installer supervision: Have installer identify a supervisor with at least 5-years of experience in the application of the type of EPDM sheet roofing system included in this section, to provide full-time review of roofing installation work.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver roofing materials to Project site in original containers with seals unbroken and labeled with manufacturer's name, product brand name and type, date of manufacture, approval or listing agency markings, and directions for storing and mixing with other components.
- B. Store liquid materials in their original undamaged containers in a clean, dry, protected location and within the temperature range required by roofing system manufacturer. Protect stored liquid material from direct sunlight.
 - 1. Discard and legally dispose of liquid material that cannot be applied within its stated shelf life.
- C. Protect roof insulation materials from physical damage and from deterioration by sunlight, moisture, soiling, and other sources. Store in a dry location. Comply with insulation manufacturer's written instructions for handling, storing, and protecting during installation.
- D. Handle and store roofing materials, and place equipment in a manner to avoid permanent deflection of deck.

1.9 PROJECT CONDITIONS

- A. Verify existing dimensions and details prior to start of roofing Work. Notify Architect/Engineer of conditions found to be different than those indicated in the Contract Documents. Architect/Engineer will review situation and inform Contractor and Installer of changes.
- B. Comply with Owner's limitations and restrictions for Site use and accessibility.
- C. Protect existing roofing from damage from construction activities. Repair damage to existing roofing from construction activities that result in leakage.
- D. Ensure that drains/ scuppers are operational at the end of each workday or if precipitation is forecast.
- E. Environmental Limitations: Install roofing when existing and forecast weather conditions permit roofing system to be installed according to roofing-system manufacturer's written instructions and warranty requirements.
 - 1. Apply roofing when substrate temperature is falling, and when substrate and ambient temperatures are within range recommended by roofing-system manufacturer.
 - 2. Do not proceed with installation during inclement weather except for temporary work necessary to protect building interior and installed materials. Remove temporary work and Work that becomes moisture damaged.
- F. Handle and install materials in strict accordance with safety requirements required by roofing-system manufacturer; Safety Data Sheets (SDS); and local, state, and federal rules and regulations. Maintain Safety Data Sheets (SDS) with materials in storage area and available for ready reference at Site.
- G. Maintain adequate ventilation during preparation and application of roofing materials.

1.10 WARRANTY

- A. Manufacturer's Warranty:
 - 1. Written special warranty signed by roofing-system manufacturer, including:
 - a. Repair or replace components of roofing system that do not comply with requirements; that do not remain watertight; that fail in adhesion, cohesion, or general durability; or that deteriorate in a manner not clearly specified by submitted roofing-system manufacturer's data as an inherent quality of the material for the application indicated.
 - b. Removal and replacement of insulation, cover boards, and other components of roofing system.
 - c. Labor and materials to perform warranty Work.
 - d. Manufacturer's "No-dollar Limit" warranty.
 - e. Conformance to code compliant wind speeds.
 - 2. Warranty Period: Twenty (20) years from date of completion of roofing system.
- B. Roofing Installer's Warranty:
 - 1. Completed warranty form at the end of the Section, signed by Installer, including:

- a. Repair or replace components of roofing system that do not comply with requirements; that do not remain watertight; that fail in adhesion, cohesion, or general durability; or that deteriorate in a manner not clearly specified by submitted roofing-system manufacturer's data as an inherent quality of the material for the application indicated. Warranty includes defects such as blisters, ridging, and excessive surfacing loss.
 - b. Removal and replacement of roof-deck boards, base sheets, temporary roof/vapor retarder, insulation, cover boards, walkway products, and other components of roofing system. Warranty includes replacing materials as necessary.
 - c. Labor and materials to perform warranty Work.
2. Warranty Period: Two years from date of completion of roofing system.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain components including roof insulation fasteners for roofing system from same manufacturer as membrane roofing or manufacturer approved by membrane roofing manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. General Performance: Installed roofing and base flashings shall withstand specified uplift pressures, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Roofing and base flashings shall remain watertight.
1. Accelerated Weathering: Roofing system shall withstand 2000 hours of exposure when tested according to ASTM G 152, ASTM G 154, or ASTM G 155.
 2. Impact Resistance: Roofing system shall resist impact damage when tested according to ASTM D 3746 or ASTM D 4272.
- B. Material Compatibility: Roofing materials shall be compatible with one another and adjacent materials under conditions of service and application required, as demonstrated by roofing manufacturer based on testing and field experience.
- C. Wind Uplift Resistance: Design roofing system to resist the following wind uplift pressures when tested according to FM Approvals 4474, UL 580, or UL 1897:
1. Zone 1 (Roof Area Field): N/A
 2. Zone 2 (Roof Area Perimeter): -41 lbf/sq. ft.
 3. Zone 3 (Roof Area Corners): -56 lbf/sq. ft.
- D. Roofing System Design: Tested by a qualified testing agency to resist the following uplift pressures:
1. Corner Uplift Pressure: <Insert lbf/sq. ft. (kPa/sq. m)>.
 2. Perimeter Uplift Pressure: <Insert lbf/sq. ft. (kPa/sq. m)>.
 3. Field-of-Roof Uplift Pressure: <Insert lbf/sq. ft. (kPa/sq. m)>.

- E. FM Global Listing: Roofing, base flashings, and component materials shall comply with requirements in FM Global 4450 or FM Global 4470 as part of a roofing system, and shall be listed in FM Global's "RoofNav" for Class 1 or noncombustible construction, as applicable. Identify materials with FM Global markings.
 - 1. Fire/Windstorm Classification: Class 1A-90.
 - 2. Hail-Resistance Rating: FM Global Property Loss Prevention Data Sheet 1-34 SH.
- F. ENERGY STAR Listing: Roofing system to be listed on the DOE's ENERGY STAR "Roof Products Qualified Product List" for low-slope roof products.
- G. Energy Performance: Roofing system to have an initial solar reflectance of not less than 0.70 and an emissivity of not less than 0.75 when tested in accordance with ANSI/CRRC S100.
- H. Exterior Fire-Test Exposure: ASTM E 108 or UL 790, Class A; for application and roof slopes indicated; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
- I. Fire-Resistance Ratings: Comply with fire-resistance-rated assembly designs indicated. Identify products with appropriate markings of applicable testing agency.

2.3 EPDM ROOFING

- A. EPDM: ASTM D 4637, Type II, scrim or fabric internally reinforced, uniform, flexible EPDM sheet.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Carlisle SynTec Incorporated.
 - b. Firestone Building Products.
 - c. Other Manufacturers may be considered upon review with NU.
 - 2. Thickness: 60 mils (1.5 mm), nominal.
 - 3. Exposed Face Color: White.

2.4 AUXILIARY ROOFING MATERIALS

- A. General: Auxiliary materials recommended by roofing system manufacturer for intended use and compatible with roofing.
 - 1. Liquid-type auxiliary materials shall comply with VOC limits of authorities having jurisdiction.
 - 2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content:
 - a. Plastic Foam Adhesives: 50 g/L.
 - b. Gypsum Board and Panel Adhesives: 50 g/L.
 - c. Multipurpose Construction Adhesives: 70 g/L.
 - d. Fiberglass Adhesives: 80 g/L.
 - e. Single-Ply Roof Membrane Adhesives: 250 g/L.
 - f. Single-Ply Roof Membrane Sealants: 450 g/L.
 - g. Nonmembrane Roof Sealants: 300 g/L.
 - h. Sealant Primers for Nonporous Substrates: 250 g/L.

- i. Sealant Primers for Porous Substrates: 775 g/L.
 - j. Other Adhesives and Sealants: 250 g/L.
- B. Sheet Flashing: 60-mil- (1.5-mm-) thick EPDM, partially cured or cured, according to application.
- C. Bonding Adhesive: Manufacturer's standard.
- D. Seaming Material: Single-component, butyl splicing adhesive and splice cleaner or Manufacturer's standard, synthetic-rubber polymer primer and 3-inch- (75-mm-) wide minimum, butyl splice tape with release film.
- E. Lap Sealant: Manufacturer's standard, single-component sealant, colored to match membrane roofing.
- F. Water Cutoff Mastic: Manufacturer's standard butyl mastic sealant.
- G. Metal Termination Bars: Manufacturer's standard, predrilled stainless-steel or aluminum bars, approximately 1 by 1/8 inch (25 by 3 mm) thick; with anchors.
- H. Metal Battens: Manufacturer's standard, aluminum-zinc-alloy-coated or zinc-coated steel sheet, approximately 1 inch wide by 0.05 inch thick (25 mm wide by 1.3 mm thick), prepunched.
- I. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with corrosion-resistance provisions in FM Global 4470, designed for fastening membrane to substrate, and acceptable to roofing system manufacturer.
- J. Miscellaneous Accessories: Provide pourable sealers, preformed cone and vent sheet flashings, molded pipe boot flashings, preformed inside and outside corner sheet flashings, reinforced EPDM securement strips, T-joint covers, in-seam sealants, termination reglets, cover strips, and other accessories.

2.5 SUBSTRATE BOARDS

- A. Substrate Board: ASTM C 1177/C 1177M, glass-mat, water-resistant gypsum substrate, 1/2 inch (13 mm) thick, factory primed.
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. CertainTeed Corporation.
 - b. Georgia-Pacific Building Products.
 - c. National Gypsum Company.
 - d. Temple-Inland Building Products by Georgia-Pacific.
- B. Fasteners: Stainless-steel fasteners and metal or plastic plates complying with corrosion-resistance provisions in FM Global 4470, designed for fastening substrate panel to roof deck.

2.6 VAPOR RETARDER

- A. Glass-Fiber Base-Ply Sheet: ASTM D 2178, Type IV, asphalt-impregnated, glass-fiber felt.

2.7 ROOF INSULATION

- A. General: Preformed roof insulation boards manufactured or approved by EPDM roofing manufacturer, selected from manufacturer's standard sizes suitable for application, of thicknesses indicated and that produce FM Global-approved roof insulation.
- B. Polyisocyanurate Board Insulation: ASTM C 1289, Type II, Class 1, Grade 2, felt or glass-fiber mat facer on both major surfaces.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Carlisle SynTec Incorporated.
 - b. Firestone Building Products.
 - c. GAF Materials Corporation.
 - d. Johns Manville; a Berkshire Hathaway company.
- C. Tapered Insulation: Provide factory-tapered insulation boards fabricated to slope of **<Insert slope>** unless otherwise indicated.
- D. Provide preformed saddles, crickets, tapered edge strips, and other insulation shapes where indicated for sloping to drain. Fabricate to slopes indicated.

2.8 INSULATION ACCESSORIES

- A. General: Roof insulation accessories recommended by insulation manufacturer for intended use and compatibility with roofing.
- B. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with corrosion-resistance provisions in FM Global 4470, designed for fastening roof insulation and cover boards to substrate, and acceptable to roofing system manufacturer.
- C. Insulation Adhesive: Insulation manufacturer's recommended adhesive formulated to attach roof insulation to substrate or to another insulation layer as follows:
 - 1. Full-spread spray-applied, low-rise, two-component urethane adhesive.
- D. Cover Board: ASTM C 728, perlite board, 1/2 inch thick, seal coated.

2.9 WALKWAYS

- A. Walkway Roof Pavers: Heavyweight, hydraulically pressed concrete units, with top edges beveled 3/16 inch (5 mm), factory cast for use as roof pavers; absorption not greater than 5 percent, ASTM C 140; no breakage and maximum 1 percent mass loss when tested for freeze-thaw resistance, ASTM C 67.
 - 1. Size: 24 by 24 inches (600 by 600 mm). Manufacture pavers to dimensional tolerances of plus or minus 1/16 inch (1.6 mm) in length, height, and thickness.
 - 2. Compressive Strength: 4000 psi, minimum.
 - 3. Colors and Textures: As selected by Architect from manufacturer's full range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements and other conditions affecting performance of the Work:
1. Verify that roof openings and penetrations are in place, curbs are set and braced, and roof-drain bodies are securely clamped in place.
 2. Verify that wood blocking, curbs, and nailers are securely anchored to roof deck at penetrations and terminations and that nailers match thicknesses of insulation.
 3. Verify that minimum concrete drying period recommended by roofing system manufacturer has passed.
 4. Verify that concrete substrate is visibly dry and free of moisture. Test for capillary moisture by plastic sheet method according to ASTM D 4263.
 5. Verify that concrete-curing compounds that will impair adhesion of roofing components to roof deck have been removed.
 - 6.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrate of dust, debris, moisture, and other substances detrimental to roofing installation according to roofing system manufacturer's written instructions. Remove sharp projections.
- B. Prevent materials from entering and clogging roof drains and conductors and from spilling or migrating onto surfaces of other construction. Remove roof-drain plugs when no work is taking place or when rain is forecast.

3.3 ROOFING INSTALLATION, GENERAL

- A. Install roofing system according to roofing system manufacturer's written instructions.
- B. Complete terminations and base flashings and provide temporary seals to prevent water from entering completed sections of roofing system at the end of the workday or when rain is forecast. Remove and discard temporary seals before beginning work on adjoining roofing.
- C. Install roofing and auxiliary materials to tie in to existing roofing to maintain weathertightness of transition and to not void warranty for existing roofing system.

3.4 SUBSTRATE BOARD INSTALLATION

- A. Install substrate board with long joints in continuous straight lines, perpendicular to roof slopes with end joints staggered between rows. Tightly butt substrate boards together.
1. Fasten substrate board to top flanges of steel deck according to recommendations in FM Global's "RoofNav" and FM Global Loss Prevention Data Sheet 1-29 for specified Windstorm Resistance Classification.

3.5 VAPOR-RETARDER INSTALLATION

- A. Built-up Vapor Retarder: Install two glass-fiber felt plies lapping each felt 19 inches over preceding felt. Embed each felt in a solid mopping of hot roofing asphalt. Glaze coat completed surface with hot roofing asphalt.
- B. Completely seal vapor retarder at terminations, obstructions, and penetrations to prevent air movement into roofing system.

3.6 INSULATION INSTALLATION

- A. Coordinate installing roofing system components so insulation is not exposed to precipitation or left exposed at the end of the workday.
- B. Comply with roofing system and insulation manufacturer's written instructions for installing roof insulation.
- C. Install tapered insulation under area of roofing to conform to slopes indicated.
 - 1. Survey for existing elevations substrate prior to installation of insulation to identify any depressed areas in the substrate. Adjust or provide supplemental tapered insulation to ensure positive drainage of the roof.
- D. Install insulation under area of roofing to achieve required thickness. Where overall insulation thickness is 2.7 inches (68 mm) or greater, install two or more layers with joints of each succeeding layer staggered from joints of previous layer a minimum of 6 inches (150 mm) in each direction.
- E. Trim surface of insulation where necessary at roof drains so completed surface is flush and does not restrict flow of water.
- F. Install insulation with long joints of insulation in a continuous straight line with end joints staggered between rows, abutting edges and ends between boards. Fill gaps exceeding 1/4 inch (6 mm) with insulation.
 - 1. Cut and fit insulation within 1/4 inch (6 mm) of nailers, projections, and penetrations.
- G. Adhered Insulation: Install each layer of insulation and adhere to substrate as follows:
 - 1. Set each layer of insulation in a uniform coverage of full-spread insulation adhesive, firmly pressing and maintaining insulation in place.
- H. Mechanically Fastened Insulation: Install each layer of insulation and secure to deck using mechanical fasteners specifically designed and sized for fastening specified board-type roof insulation to deck type.
 - 1. Fasten insulation according to requirements in FM Global's "RoofNav" for specified Windstorm Resistance Classification.
 - 2. Fasten insulation to resist uplift pressure at corners, perimeter, and field of roof.
- I. Mechanically Fastened and Adhered Insulation: Install first layer of insulation to deck using mechanical fasteners specifically designed and sized for fastening specified board-type roof insulation to deck type.

1. Fasten first layer of insulation according to requirements in FM Global's "RoofNav" for specified Windstorm Resistance Classification.
 2. Fasten first layer of insulation to resist uplift pressure at corners, perimeter, and field of roof.
 3. Set each subsequent layer of insulation in a uniform coverage of full-spread insulation adhesive, firmly pressing and maintaining insulation in place.
- J. Install cover boards over insulation with long joints in continuous straight lines with end joints staggered between rows. Offset joints of insulation below a minimum of 6 inches (150 mm) in each direction. Loosely butt cover boards together and fasten to roof deck.
1. Fasten cover boards according to requirements in FM Global's "RoofNav" for specified Windstorm Resistance Classification.
 2. Fasten cover boards to resist uplift pressure at corners, perimeter, and field of roof.
- 3.7 ADHERED MEMBRANE ROOFING INSTALLATION
- A. Adhere fabric-backed roofing over area to receive roofing according to membrane roofing system manufacturer's written instructions. Unroll membrane roofing and allow to relax before installing.
- B. Start installation of roofing in presence of roofing system manufacturer's technical personnel.
- C. Accurately align roofing, and maintain uniform side and end laps of minimum dimensions required by manufacturer. Stagger end laps.
- D. Bonding Adhesive: Apply to substrate and underside of roofing at rate required by manufacturer, and allow to partially dry before installing roofing. Do not apply to splice area of roofing.
- E. In addition to adhering, mechanically fasten roofing securely at terminations, penetrations, and perimeters.
- F. Apply roofing with side laps shingled with slope of roof deck where possible.
- G. Adhesive Seam Installation: Clean both faces of splice areas, apply splicing cement, and firmly roll side and end laps of overlapping roofing according to manufacturer's written instructions to ensure a watertight seam installation. Apply lap sealant and seal exposed edges of roofing terminations.
1. Apply a continuous bead of in-seam sealant before closing splice if required by roofing system manufacturer.
- H. Repair tears, voids, and lapped seams in roofing that do not comply with requirements.
- I. Spread sealant or mastic bed over deck-drain flange at roof drains, and securely seal membrane roofing in place with clamping ring.
- 3.8 MECHANICALLY FASTENED MEMBRANE ROOFING INSTALLATION
- A. Mechanically fasten roofing over area to receive roofing according to roofing system manufacturer's written instructions. Unroll membrane roofing and allow to relax before installing.
1. For in-splice attachment, install roofing with long dimension perpendicular to steel roof deck flutes.

- B. Start installation of roofing in presence of roofing system manufacturer's technical personnel.
- C. Accurately align roofing, and maintain uniform side and end laps of minimum dimensions required by manufacturer. Stagger end laps.
- D. Mechanically fasten or adhere e roofing securely at terminations, penetrations, and perimeter of roofing.
- E. Apply roofing with side laps shingled with slope of roof deck where possible.
- F. Adhesive Seam Installation: Clean both faces of splice areas, apply splicing cement, and firmly roll side and end laps of overlapping roofing according to manufacturer's written instructions to ensure a watertight seam installation. Apply lap sealant and seal exposed edges of roofing terminations.
- G. Repair tears, voids, and lapped seams in roofing that do not comply with requirements.
- H. Spread sealant or mastic bed over deck-drain flange at roof drains, and securely seal roofing in place with clamping ring.
- I. In-Splice Attachment: Secure one edge of roofing using fastening plates or metal battens centered within splice, and mechanically fasten roofing to roof deck. Field splice seam.
- J. Through-Membrane Attachment: Secure roofing using fastening plates or metal battens, and mechanically fasten roofing to roof deck. Cover battens and fasteners with a continuous cover strip.
- K. Adhere protection sheet over membrane roofing at locations indicated.

3.9 BASE FLASHING INSTALLATION

- A. Install sheet flashings and preformed flashing accessories, and adhere to substrates according to roofing system manufacturer's written instructions.
- B. Apply bonding adhesive to substrate and underside of sheet flashing at required rate, and allow to partially dry. Do not apply to seam area of flashing.
- C. Flash penetrations and field-formed inside and outside corners with cured or uncured sheet flashing.
- D. Clean splice areas, apply splicing cement, and firmly roll side and end laps of overlapping sheets to ensure a watertight seam installation. Apply lap sealant and seal exposed edges of sheet flashing terminations.
- E. Terminate and seal top of sheet flashings and mechanically anchor to substrate through termination bars.

3.10 WALKWAY INSTALLATION

- A. Roof-Paver Walkways: Install walkway roof pavers according to manufacturer's written instructions in locations indicated, to form walkways. Leave 2 inches (75 mm) of space between adjacent roof pavers.

- B. Provide manufacturer recommended slip sheet under pavers.

3.11 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to inspect substrate conditions, surface preparation, membrane application, flashings, protection, and drainage components, and to furnish reports to Architect.
- B. Flood Testing: Flood test each roofing area for leaks, according to recommendations in ASTM D 5957, after completing roofing and flashing but before overlying construction is placed. Install temporary containment assemblies, plug or dam drains, and flood with potable water.
 - 1. Flood to an average depth of 2-1/2 inches (65 mm) with a minimum depth of 1 inch (25 mm) and not exceeding a depth of 4 inches (100 mm). Maintain 2 inches (50 mm) of clearance from top of base flashing.
 - 2. Flood each area for 48 hours.
 - 3. After flood testing, repair leaks, repeat flood tests, and make further repairs until roofing and flashing installations are watertight.
- C. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion.
- D. Repair or remove and replace components of roofing system where inspections indicate that they do not comply with specified requirements.
- E. Additional testing and inspecting, at Contractor's expense, will be performed to determine if replaced or additional work complies with specified requirements.

3.12 PROTECTING AND CLEANING

- A. Protect membrane roofing system from damage and wear during remainder of construction period. When remaining construction does not affect or endanger roofing, inspect roofing for deterioration and damage, describing its nature and extent in a written report, with copies to Architect and Owner.
- B. Correct deficiencies in or remove membrane roofing system that does not comply with requirements, repair substrates, and repair or reinstall membrane roofing system to a condition free of damage and deterioration at time of Substantial Completion and according to warranty requirements.
- C. Clean overspray and spillage from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

END OF SECTION 07 5323