

SECTION 07 5213 - ATACTIC-POLYPROPYLENE (APP) MODIFIED BITUMINOUS MEMBRANE ROOFING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Atactic-polypropylene (APP)-modified bituminous membrane roofing.
2. Vapor retarder.
3. Roof insulation.

- B. Section includes the installation of insulation strips in ribs of acoustical roof deck. Insulation strips are furnished under Section 053100 "Steel Decking."

C. Related Requirements:

1. Section 076200 "Sheet Metal Flashing and Trim" for metal roof flashings and counterflashings.
2. Section 077129 "Manufactured Roof Expansion Joints" for proprietary manufactured roof expansion-joint assemblies.
3. Section 079200 "Joint Sealants" for joint sealants, joint fillers, and joint preparation.
4. Section 221423 "Storm Drainage Piping Specialties" for roof drains.

1.3 DEFINITIONS

- A. Roofing Terminology: Definitions in ASTM D 1079 and glossary of NRCA's "The NRCA Roofing and Waterproofing Manual" apply to Work of this Section.

1.4 PREINSTALLATION MEETINGS

- A. Preliminary Roofing Conference: Before starting roof deck construction, conduct conference at Project site.

1. Meet with Owner, Architect, Owner's insurer if applicable, testing and inspecting agency representative, roofing Installer, roofing system manufacturer's representative, deck Installer, and installers whose work interfaces with or affects roofing, including installers of roof accessories and roof-mounted equipment.
2. Review methods and procedures related to roofing installation, including manufacturer's written instructions.

3. Review and finalize construction schedule, and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
4. Review deck substrate requirements for conditions and finishes, including flatness and fastening.
5. Review structural loading limitations of roof deck during and after roofing.
6. Review base flashings, special roofing details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that affects roofing system.
7. Review governing regulations and requirements for insurance and certificates if applicable.
8. Review temporary protection requirements for roofing system during and after installation.
9. Review roof observation and repair procedures after roofing installation.

B. Preinstallation Roofing Conference: Conduct conference at Project site two weeks before scheduled start of roof system installation.

1. Meet with Owner, Architect, Owner's insurer if applicable, testing and inspecting agency representative, roofing Installer, roofing system manufacturer's representative, deck Installer, and installers whose work interfaces with or affects roofing, including installers of roof accessories and roof-mounted equipment.
2. Review methods and procedures related to roofing installation, including manufacturer's written instructions.
3. Review and finalize construction schedule, and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
4. Examine deck substrate conditions and finishes for compliance with requirements, including flatness and fastening.
5. Review structural loading limitations of roof deck during and after roofing.
6. Review base flashings, special roofing details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that affects roofing system.
7. Review governing regulations and requirements for insurance and certificates if applicable.
8. Review temporary protection requirements for roofing system during and after installation.
9. Review roof observation and repair procedures after roofing installation.

1.5 ACTION SUBMITTALS

A. Product Data: Roofing-system manufacturer's literature, including written instructions for evaluating, preparing, and treating substrate; technical data including tested physical and performance properties; and application instructions.

1. For membrane and base flashing materials, and roofing cement, primer, mastic sealant, and fasteners.
2. Include temperature ranges for storage and application of materials, and special cold-weather application requirements or limitations.
3. Include Safety Data Sheets (SDS) for information only; safety restrictions are sole responsibility of Contractor.

B. LEED Submittals:

1. Product Test Reports for Credit SS 7.2: For roof materials, documentation indicating that roof materials comply with Solar Reflectance Index requirement.
2. Product Data for Credit IEQ 4.1: For adhesives and sealants used inside the weatherproofing system, documentation including printed statement of VOC content.

- C. Shop Drawings: For roofing system. Include plans, elevations, sections, details, and attachments to other work, including:
1. Base flashings and membrane terminations.
 2. Tapered insulation, including slopes.
 3. Crickets, saddles, and tapered edge strips, including slopes.
 4. Insulation fastening patterns for corner, perimeter, and field-of-roof locations.
- D. Samples for Verification: For the following products:
1. Cap sheet, of color required.
 2. Flashing sheet, of color required.
 3. Walkway pads or rolls, of color required.
- E. Manufacturer Certificate: Signed by roofing-system manufacturer, certifying that roofing system complies with specified requirements.
1. Written approval by roofing-system manufacturer for use and performance of membrane over specified board insulation, including that materials supplied for Project comply with requirements of cited ASTM standards. Approval should also indicate materials are suitable for ASTM E108, Class 1A roof and meet specified wind uplift classification.
 2. Evidence of meeting performance requirements.
 3. Certify that materials are free of asbestos.
 4. Wind Uplift Resistance Submittal: For roofing system, indicating compliance with wind uplift performance requirements.
- F. Field Test Reports:
1. Perform insulation adhesion testing in conformance with ASNI/PRI IA-1 and provide report.
 2. Perform a minimum of four tests with at least one at a corner and one at a perimeter location.
- G. Installer Qualifications:
1. Certification from roofing-system manufacturer, certifying that Installer complies with manufacturer's requirements to install specified, warranted, roofing system.
 2. Evidence that Installer's existing company has minimum five years of continuous experience in similar roofing work; list of at least five representative, successfully-completed projects of similar scope and size, including:
 - a. Project name.
 - b. Owner's name.
 - c. Owner's Representative name, address, and telephone number.
 - d. Description of work.
 - e. PVC Roofing materials used.
 - f. Project supervisor.
 - g. Total cost of roofing work and total cost of project.
 - h. Completion date.
- H. Sample Warranty: Copy of roofing-system manufacturer's warranty, stating obligations, remedies, limitations, and exclusions. Submitted with bid.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For roofing system to include in maintenance manuals.
- B. Roofing-system manufacturer's inspection report of completed roofing installation.

1.7 QUALITY ASSURANCE

- A. Comply with the most current edition of the Northwestern University Design Standards.
- B. Manufacturer Qualifications: A qualified manufacturer that is FM Global approved for membrane roofing system identical to that used for this Project.
 - 1. A company that has produced roofing materials and accessories of the type included in this section for at least 5 years.
 - 2. Certification: Furnish to the University, before roofing contract award, written documentation that installer is manufacturer-certified to install roofing systems of the type included in this section.
- C. Installer Qualifications: A qualified firm that is approved, authorized, or licensed by roofing system manufacturer to install manufacturer's product and that is eligible to receive manufacturer's special warranty.
 - 1. Installation Requirements: The installer shall execute the entire project with a single crew and superintendent.
 - 2. Installer supervision: Have installer identify a supervisor with at least 5 years experience in the application of the type of modified bituminous sheet roofing system included in this section, to provide full-time review of built-up roofing installation work.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver roofing materials to Project site in original containers with seals unbroken and labeled with manufacturer's name, product brand name and type, date of manufacture, approval or listing agency markings, and directions for storing and mixing with other components.
- B. Store liquid materials in their original undamaged containers in a clean, dry, protected location and within the temperature range required by roofing system manufacturer. Protect stored liquid material from direct sunlight.
 - 1. Discard and legally dispose of liquid material that cannot be applied within its stated shelf life.
- C. Protect roof insulation materials from physical damage and from deterioration by sunlight, moisture, soiling, and other sources. Store in a dry location. Comply with insulation manufacturer's written instructions for handling, storing, and protecting during installation.
- D. Handle and store roofing materials, and place equipment in a manner to avoid permanent deflection of deck.

1.9 PROJECT CONDITIONS

- A. Verify existing dimensions and details prior to start of roofing Work. Notify Architect/Engineer of conditions found to be different than those indicated in the Contract Documents. Architect/Engineer will review situation and inform Contractor and Installer of changes.
- B. Comply with Owner's limitations and restrictions for Site use and accessibility.
- C. Protect existing roofing from damage from construction activities. Repair damage to existing roofing from construction activities that result in leakage.
- D. Ensure that drains/ scuppers are operational at the end of each workday or if precipitation is forecast.
- E. Environmental Limitations: Install roofing when existing and forecast weather conditions permit roofing system to be installed according to roofing-system manufacturer's written instructions and warranty requirements.
 - 1. Apply roofing when substrate temperature is falling, and when substrate and ambient temperatures are within range recommended by roofing-system manufacturer.
 - 2. Do not proceed with installation during inclement weather except for temporary work necessary to protect building interior and installed materials. Remove temporary work and Work that becomes moisture damaged.
- F. Handle and install materials in strict accordance with safety requirements required by roofing-system manufacturer; Safety Data Sheets (SDS); and local, state, and federal rules and regulations. Maintain Safety Data Sheets (SDS) with materials in storage area and available for ready reference at Site.
- G. Maintain adequate ventilation during preparation and application of roofing materials.

1.10 WARRANTY

- A. Manufacturer's Warranty:
 - 1. Written special warranty signed by roofing-system manufacturer, including:
 - a. Repair or replace components of roofing system that do not comply with requirements; that do not remain watertight; that fail in adhesion, cohesion, or general durability; or that deteriorate in a manner not clearly specified by submitted roofing-system manufacturer's data as an inherent quality of the material for the application indicated.
 - b. Removal and replacement of insulation, cover boards, and other components of roofing system.
 - c. Labor and materials to perform warranty Work.
 - d. Manufacturer's "No-dollar Limit" warranty.
 - e. Conformance to code compliant wind speeds.
 - 2. Warranty Period: Twenty (20) years from date of completion of roofing system.
- B. Roofing Installer's Warranty:
 - 1. Completed warranty form at the end of the Section, signed by Installer, including:

- a. Repair or replace components of roofing system that do not comply with requirements; that do not remain watertight; that fail in adhesion, cohesion, or general durability; or that deteriorate in a manner not clearly specified by submitted roofing-system manufacturer's data as an inherent quality of the material for the application indicated. Warranty includes defects such as blisters, ridging, and excessive surfacing loss.
 - b. Removal and replacement of roof-deck boards, base sheets, temporary roof/vapor retarder, insulation, cover boards, walkway products, and other components of roofing system. Warranty includes replacing materials as necessary.
 - c. Labor and materials to perform warranty Work.
2. Warranty Period: Two years from date of completion of roofing system.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. DERBIGUM Americas, Inc.
 2. Firestone Building Products.
 3. Johns Manville; a Berkshire Hathaway company.
 4. Soprema, Inc.
- B. Source Limitations: Obtain components including roof insulation fasteners for roofing system from same manufacturer as membrane roofing or manufacturer approved by membrane roofing manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. General Performance: Installed roofing and base flashings shall withstand specified uplift pressures, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Roofing and base flashings shall remain watertight.
1. Accelerated Weathering: Roofing system shall withstand 2000 hours of exposure when tested according to ASTM G 152, ASTM G 154, or ASTM G 155.
 2. Impact Resistance: Roofing system shall resist impact damage when tested according to ASTM D 3746 or ASTM D4272.
- B. Material Compatibility: Roofing materials shall be compatible with one another and adjacent materials under conditions of service and application required, as demonstrated by roofing manufacturer based on testing and field experience.
- C. Wind Uplift Resistance: Design roofing system to resist the following wind uplift pressures when tested according to FM Approvals 4474, UL 580, or UL 1897:
1. Zone 1 (Roof Area Field): N/A
 2. Zone 2 (Roof Area Perimeter): -41 lbf/sq. ft.
 3. Zone 3 (Roof Area Corners): -56 lbf/sq. ft.

- D. Roofing System Design: Tested by a qualified testing agency to resist the following uplift pressures:
1. Corner Uplift Pressure: <Insert lbf/sq. ft. (kPa/sq. m)>.
 2. Perimeter Uplift Pressure: <Insert lbf/sq. ft. (kPa/sq. m)>.
 3. Field-of-Roof Uplift Pressure: <Insert lbf/sq. ft. (kPa/sq. m)>.
- E. FM Global Listing: Roofing, base flashings, and component materials shall comply with requirements in FM Global 4450 or FM Global 4470 as part of a roofing system, and shall be listed in FM Global "RoofNav" for Class 1 or noncombustible construction, as applicable. Identify materials with FM Global markings.
1. Fire/Windstorm Classification: Class 1A-90.
 2. Hail-Resistance Rating: FM Global Property Loss Prevention Data Sheet 1-34 SH.
- F. ENERGY STAR Listing: Roofing system to be listed on the DOE's ENERGY STAR "Roof Products Qualified Product List" for low-slope roof products.
- G. Energy Performance: Roofing system to have an initial solar reflectance of not less than 0.70 and an emissivity of not less than 0.75 when tested in accordance with ANSI/CRRC S100.
- H. Solar Reflectance Index: Not less than 78 when calculated according to ASTM E 1980, based on testing identical products by a qualified testing agency.
- I. Exterior Fire-Test Exposure: ASTM E 108 or UL 790, Class A; for application and roof slopes indicated; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
- J. Fire-Resistance Ratings: Comply with fire-resistance-rated assembly designs indicated. Identify products with appropriate markings of applicable testing agency.

2.3 ROOFING SHEET MATERIALS

- A. Base Sheet: ASTM D 4601, Type II, SBS-modified asphalt-impregnated and -coated sheet, with glass-fiber-reinforcing mat, dusted with fine mineral surfacing on both sides.
1. Weight: 70 lb / 100 sq. ft., minimum.
- B. Granule-Surfaced Roofing Cap Sheet: [**ASTM D 6222/D 6222M, Grade G, Type I or II, APP-modified asphalt sheet (reinforced with polyester fabric)**] [**ASTM D 6223/D 6223M, Grade G, Type I or II, APP-modified asphalt sheet (reinforced with a combination of polyester fabric and glass fibers)**]; granule surfaced; suitable for application method specified, and as follows:
1. Granule Material: Mineral ceramic coated.
 2. Granule Color: <Insert color>.

2.4 BASE FLASHING SHEET MATERIALS

- A. Backer Sheet: ASTM D 4601, Type II, asphalt-impregnated and -coated, glass-fiber sheet, dusted with fine mineral surfacing on both sides.
- B. Granule-Surfaced Flashing Sheet: [**ASTM D 6222/D 6222M, Grade G, Type I or II, APP-modified asphalt sheet (reinforced with polyester fabric)**] [**ASTM D 6223/D 6223M, Grade G,**

Type I or II, APP-modified asphalt sheet (reinforced with a combination of polyester fabric and glass fibers)]; granule surfaced; suitable for application method specified, and as follows:

1. Granule Color: <Insert color>.

2.5 AUXILIARY ROOFING MATERIALS

- A. General: Auxiliary materials recommended by roofing system manufacturer for intended use and compatible with roofing.
 1. Liquid-type auxiliary materials shall comply with VOC limits of authorities having jurisdiction.
 2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content:
 - a. Plastic Foam Adhesives: 50 g/L.
 - b. Gypsum Board and Panel Adhesives: 50 g/L.
 - c. Multipurpose Construction Adhesives: 70 g/L.
 - d. Fiberglass Adhesives: 80 g/L.
 - e. Contact Adhesives: 80 g/L.
 - f. Other Adhesives: 250 g/L.
 - g. Nonmembrane Roof Sealants: 300 g/L.
 - h. Sealant Primers for Nonporous Substrates: 250 g/L.
 - i. Sealant Primers for Porous Substrates: 775 g/L.
- B. Asphalt Primer: ASTM D 41/D 41M.
- C. Roofing Asphalt: ASTM D 312, Type III or IV as recommended by roofing system manufacturer for application.
- D. Roofing Asphalt: ASTM D 6152, SEBS modified.
- E. Cold-Applied Adhesive: Roofing system manufacturer's standard asphalt-based, one- or two-part, asbestos-free, cold-applied adhesive specially formulated for compatibility and use with roofing membrane and base flashings.
- F. Asphalt Roofing Cement: ASTM D 4586, asbestos free, of consistency required by roofing system manufacturer for application.
- G. Mastic Sealant: Polyisobutylene, plain or modified bitumen; nonhardening, nonmigrating, nonskinning, and nondrying.
- H. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with corrosion-resistance provisions in FM Global 4470, designed for fastening roofing components to substrate; tested by manufacturer for required pullout strength, and acceptable to roofing system manufacturer.
- I. Roofing Granules: Ceramic-coated roofing granules, No. 11 screen size with 100 percent passing No. 8 (2.36-mm) sieve and 98 percent of mass retained on No. 40 (0.425-mm) sieve, color to match roofing.
- J. Miscellaneous Accessories: Provide those recommended by roofing system manufacturer.

2.6 SUBSTRATE BOARDS

- A. Substrate Board: ASTM C 728, perlite board, 3/4 inch (19 mm) thick, seal coated.
- B. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with corrosion-resistance provisions in FM Global 4470, designed for fastening substrate board to roof deck.

2.7 VAPOR RETARDER

- A. Glass-Fiber Base-Ply Sheet: ASTM D 2178, Type IV, asphalt-impregnated, glass-fiber felt.

2.8 ROOF INSULATION

- A. General: Preformed roof insulation boards manufactured or approved by roofing manufacturer, selected from manufacturer's standard sizes suitable for application, of thicknesses indicated and that produce FM Global-approved roof insulation.
- B. Polyisocyanurate Board Insulation: ASTM C 1289, Type II, Class 1, Grade 2, glass-fiber mat facer on both major surfaces.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Carlisle SynTec Incorporated.
 - b. CertainTeed Corporation.
 - c. Firestone Building Products.
 - d. GAF Materials Corporation.
 - e. Johns Manville; a Berkshire Hathaway company.
- C. Tapered Insulation: Provide factory-tapered insulation boards fabricated to slope of 1/4 inch per 12 inches (1:48) unless otherwise indicated.
- D. Provide preformed saddles, crickets, tapered edge strips, and other insulation shapes where indicated for sloping to drain. Fabricate to slopes indicated.

2.9 INSULATION ACCESSORIES

- A. General: Roof insulation accessories recommended by insulation manufacturer for intended use and compatibility with roofing.
- B. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with corrosion-resistance provisions in FM Global 4470, designed for fastening roof insulation and cover boards to substrate, and acceptable to roofing system manufacturer.
- C. Insulation Adhesive: Insulation manufacturer's recommended adhesive formulated to attach roof insulation to substrate or to another insulation layer as follows:
 - 1. Full-spread spray-applied, low-rise, two-component urethane adhesive.
- D. Insulation Cant Strips: ASTM C 728, perlite insulation board.

- E. Wood Nailer Strips: Comply with requirements in [**Section 061000 "Rough Carpentry."**] [**Section 061053 "Miscellaneous Rough Carpentry."**]
- F. Tapered Edge Strips: ASTM C 728, perlite insulation board.
- G. Cover Board: ASTM C 1177/C 1177M, glass-mat, water-resistant gypsum substrate, 1/2 inch thick, factory primed.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. CertainTeed Corporation.
 - b. Georgia-Pacific Building Products.
 - c. National Gypsum Company.
 - d. Temple-Inland Building Products by Georgia-Pacific.
- H. Substrate Joint Tape: 6- or 8-inch- (150- or 200-mm-) wide, coated, glass fiber.

2.10 WALKWAYS

- A. Walkway Pads: Reinforced asphaltic composition pads with slip-resisting mineral-granule surface, manufactured as a traffic pad for foot traffic and acceptable to roofing system manufacturer, 3/8 inch (10 mm) thick, minimum.
 - 1. Width: 36 inches.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements and other conditions affecting performance of the Work:
 - 1. Verify that roof openings and penetrations are in place, curbs are set and braced, and roof-drain bodies are securely clamped in place.
 - 2. Verify that wood cants, blocking, curbs, and nailers are securely anchored to roof deck at penetrations and terminations and that nailers match thicknesses of insulation.
 - 3. Verify that minimum concrete drying period recommended by roofing system manufacturer has passed.
 - 4. Verify that concrete substrate is visibly dry and free of moisture. Test for capillary moisture by plastic sheet method according to ASTM D 4263.
 - a. Test for moisture by pouring 1 pint (0.5 L) of hot roofing asphalt on deck at start of each day's work and at start of each roof area or plane. Do not proceed with Work of this Section if test sample foams or can be easily and cleanly stripped after cooling.
 - 5. Verify that concrete-curing compounds that impair adhesion of roofing components to roof deck have been removed.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrate of dust, debris, moisture, and other substances detrimental to roofing installation according to roofing system manufacturer's written instructions. Remove sharp projections.
- B. Prevent materials from entering and clogging roof drains and conductors and from spilling or migrating onto surfaces of other construction. Remove roof-drain plugs when no work is taking place or when rain is forecast.
- C. Prime surface of concrete deck with asphalt primer at a rate of 3/4 gal./100 sq. ft. (0.3 L/sq. m), and allow primer to dry.

3.3 INSTALLATION, GENERAL

- A. Comply with roofing system manufacturer's written instructions.
- B. Asphalt Heating: Heat asphalt to its equiviscous temperature, measured at the mop cart or mechanical spreader immediately before application. Circulate asphalt during heating. Do not raise asphalt temperature above equiviscous temperature range more than one hour before time of application. Do not exceed asphalt manufacturer's recommended temperature limits during asphalt heating. Do not heat asphalt within 25 deg F (14 deg C) of flash point. Discard asphalt maintained at a temperature exceeding finished blowing temperature for more than four hours.
 - 1. Apply hot roofing asphalt within plus or minus 25 deg F (14 deg C) of equiviscous temperature.
- C. Asphalt Heating: Heat and apply SEBS-modified roofing asphalt according to roofing system manufacturer's written instructions.
- D. Substrate-Joint Penetrations: Prevent roofing asphalt and adhesives from penetrating substrate joints, entering building, or damaging roofing system components or adjacent building construction.

3.4 SUBSTRATE BOARD INSTALLATION

- A. Install substrate board with long joints in continuous straight lines, perpendicular to roof slopes with end joints staggered between rows. Tightly butt substrate boards together.
 - 1. Fasten substrate board to top flanges of steel deck according to recommendations in FM Global's "RoofNav" and FM Global Loss Prevention Data Sheet 1-29 for specified Windstorm Resistance Classification.

3.5 VAPOR-RETARDER INSTALLATION

- A. Built-up Vapor Retarder: Install two glass-fiber felt plies lapping each felt 19 inches over preceding felt. Embed each felt in a solid mopping of hot roofing asphalt. Glaze coat completed surface with hot roofing asphalt.
- B. Completely seal vapor retarder at terminations, obstructions, and penetrations to prevent air movement into roofing system.

3.6 INSULATION INSTALLATION

- A. Install one lapped base-sheet course and mechanically fasten to substrate according to roofing system manufacturer's written instructions.
- B. Insulation Cant Strips: Install and secure preformed 45-degree insulation cant strips at junctures of roofing system with vertical surfaces or angle changes greater than 45 degrees.
- C. Install tapered insulation under area of roofing to conform to slopes indicated.
 - 1. Survey for existing elevations substrate prior to installation of insulation to identify any depressed areas in the substrate. Adjust or provide supplemental tapered insulation to ensure positive drainage of the roof.
- D. Install insulation with long joints of insulation in a continuous straight line, with end joints staggered between rows, abutting edges and ends between boards. Fill gaps exceeding 1/4 inch (6 mm) with insulation.
 - 1. Cut and fit insulation within 1/4 inch (6 mm) of nailers, projections, and penetrations.
- E. Install insulation under area of roofing to achieve required thickness. Where overall insulation thickness is 2.7 inches (68 mm) or greater, install two or more layers with joints of each succeeding layer staggered from joints of previous layer a minimum of 6 inches (150 mm) in each direction.
- F. Trim surface of insulation where necessary at roof drains so completed surface is flush and does not restrict flow of water.
- G. Install tapered edge strips at perimeter edges of roof that do not terminate at vertical surfaces.
- H. Adhered Insulation: Install each layer of insulation and adhere to substrate as follows:
 - 1. Set each layer of insulation in a uniform coverage of full-spread insulation adhesive, firmly pressing and maintaining insulation in place.
- I. Mechanically Fastened Insulation: Install each layer of insulation and secure to deck using mechanical fasteners specifically designed and sized for fastening specified board-type roof insulation to deck type.
 - 1. Fasten insulation according to requirements in FM Global's "RoofNav" for specified Windstorm Resistance Classification.
- J. Mechanically Fastened and Adhered Insulation: Install first layer of insulation to deck using mechanical fasteners specifically designed and sized for fastening specified board-type roof insulation to deck type.
 - 1. Fasten first layer of insulation according to requirements in FM Global's "RoofNav" for specified Windstorm Resistance Classification.
 - 2. Set each subsequent layer of insulation in a uniform coverage of full-spread insulation adhesive, firmly pressing and maintaining insulation in place.
- K. Install cover boards over insulation with long joints in continuous straight lines with end joints staggered between rows. Offset joints of insulation below a minimum of 6 inches (150 mm) in

each direction. Loosely butt cover boards together and fasten to roof deck. Tape joints if required by roofing system manufacturer.

1. Fasten cover boards according to requirements in FM Global's "RoofNav" for specified Windstorm Resistance Classification.

3.7 ROOFING INSTALLATION, GENERAL

- A. Install roofing system according to roofing system manufacturer's written instructions and applicable recommendations in ARMA/NRCA's "Quality Control Guidelines for the Application of Polymer Modified Bitumen Roofing" and as follows:

1. Deck Type: [N (nailable)] [I (insulated)] [C (concrete or nonnailable)].
2. Adhering Method: [T (torched)] [L (cold-applied adhesive)].
3. Base Sheet: [One] [One, installed over sheathing paper].
4. Number of Glass-Fiber Base-Ply Sheets: [One] [Two] <Insert number>.
5. Number of APP-Modified Asphalt Sheets: [One] [Two].
6. Surfacing Type: [S (smooth)] [M (mineral-granule-surfaced cap sheet)].

- B. Start installation of roofing in presence of manufacturer's technical personnel.

- C. Where roof slope exceeds 1/2 inch per 12 inches (1:24), install roofing sheets parallel with slope.

1. Backnail roofing sheets to nailer strips according to roofing system manufacturer's written instructions.

- D. Coordinate installation of roofing system so insulation and other components of the roofing system not permanently exposed are not subjected to precipitation or left uncovered at the end of the workday or when rain is forecast.

1. Provide tie-offs at end of day's work to cover exposed roofing sheets and insulation with a course of coated felt set in roofing cement or hot roofing asphalt, with joints and edges sealed.
2. Complete terminations and base flashings, and provide temporary seals to prevent water from entering completed sections of roofing system.
3. Remove and discard temporary seals before beginning work on adjoining roofing.

3.8 BASE-SHEET INSTALLATION

- A. Loosely lay one course of sheathing paper, lapping edges and ends a minimum of 2 inches (50 mm) and 6 inches (150 mm), respectively.

- B. Install lapped base-sheet course, extending sheet over and terminating beyond cants. Attach base sheet as follows:

1. Mechanically fasten to substrate.
2. Spot or strip mop to substrate with hot roofing asphalt.
3. Adhere to substrate in a [solid mopping of hot roofing asphalt] [uniform coating of cold-applied adhesive].

3.9 BASE-PLY SHEET INSTALLATION

- A. Install glass-fiber base-ply sheets according to roofing system manufacturer's written instructions starting at low point of roofing system. Align glass-fiber base-ply sheets without stretching. Extend sheets over and terminate beyond cants.
1. Shingle side laps of glass-fiber base-ply sheets uniformly to ensure that required number of glass-fiber base-ply sheets covers substrate at any point. Shingle in direction to shed water.
 2. Embed each glass-fiber base-ply sheet in a continuous void-free mopping of hot roofing asphalt to form a uniform membrane without glass-fiber base-ply sheets touching.

3.10 APP-MODIFIED BITUMINOUS MEMBRANE INSTALLATION

- A. Install modified bituminous roofing sheet and cap sheet according to roofing manufacturer's written instructions, starting at low point of roofing system. Extend roofing sheets over and terminate beyond cants, installing as follows:
1. Adhere to substrate in cold-applied adhesive.
 2. Torch apply to substrate.
 3. Unroll roofing sheets and allow them to relax for minimum time period required by manufacturer.
- B. Laps: Accurately align roofing sheets, without stretching, and maintain uniform side and end laps. Stagger end laps. Completely bond and seal laps, leaving no voids.
1. Repair tears and voids in laps and lapped seams not completely sealed.
 2. Apply roofing granules to cover exuded bead at laps while bead is hot.
- C. Install roofing sheets so side and end laps shed water.

3.11 FLASHING AND STRIPPING INSTALLATION

- A. Install base flashing over cant strips and other sloping and vertical surfaces, at roof edges, and at penetrations through roof; secure to substrates according to roofing system manufacturer's written instructions and as follows:
1. Prime substrates with asphalt primer if required by roofing system manufacturer.
 2. Backer-Sheet Application: Mechanically fasten backer sheet to walls or parapets. Adhere backer sheet over roofing membrane at cants in cold-applied adhesive.
 3. Backer-Sheet Application: Adhere backer sheet to substrate in **[a solid mopping of hot roofing asphalt] [cold-applied adhesive]**.
 4. Flashing-Sheet Application: Adhere flashing sheet to substrate in cold-applied adhesive at rate required by roofing system manufacturer.
 5. Flashing-Sheet Application: Adhere flashing sheet to substrate in asphalt roofing cement at rate required by roofing system manufacturer.
 6. Flashing-Sheet Application: Torch apply flashing sheet to substrate.
- B. Extend base flashing up walls or parapets a minimum of 8 inches (200 mm) above roofing membrane and 4 inches (100 mm) onto field of roofing membrane.
- C. Mechanically fasten top of base flashing securely at terminations and perimeter of roofing.

1. Seal top termination of base flashing with a strip of glass-fiber fabric set in asphalt roofing cement.

D. Install roofing cap-sheet stripping where metal flanges and edgings are set on roofing according to roofing system manufacturer's written instructions.

E. Roof Drains: Set 30-by-30-inch- (760-by-760-mm-) metal flashing in bed of asphaltic adhesive on completed roofing membrane. Cover metal flashing with roofing cap-sheet stripping, and extend a minimum of 6 inches (150 mm) beyond edge of metal flashing onto field of roofing membrane. Clamp roofing membrane, metal flashing, and stripping into roof-drain clamping ring.

1. Install stripping according to roofing system manufacturer's written instructions.

3.12 WALKWAY INSTALLATION

A. Walkway Pads: Install walkway pads, using units of size indicated or, if not indicated, of manufacturer's standard size, according to walkway pad manufacturer's written instructions.

3.13 FIELD QUALITY CONTROL

A. Testing Agency: Owner will engage a qualified testing agency to inspect substrate conditions, surface preparation, membrane application, flashings, protection, and drainage components, and to furnish reports to Architect.

B. Test Cuts: Remove test specimens to evaluate problems observed during quality-assurance inspections of roofing membrane as follows:

1. Determine approximate quantities of components within roofing membrane according to ASTM D 3617.

2. Examine test specimens for interply voids according to ASTM D 3617 and to comply with criteria established in Appendix 3 in ARMA/NRCA's "Quality Control Guidelines for the Application of Polymer Modified Bitumen Roofing."

3. Repair areas where test cuts were made according to roofing system manufacturer's written instructions.

C. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion.

1. Notify Architect and Owner 48 hours in advance of date and time of inspection.

D. Roofing system will be considered defective if it does not pass tests and inspections.

1. Additional testing and inspecting, at Contractor's expense, will be performed to determine if replaced or additional work complies with specified requirements.

3.14 PROTECTING AND CLEANING

A. Protect roofing system from damage and wear during remainder of construction period. When remaining construction does not affect or endanger roofing, inspect roofing for deterioration and damage, describing its nature and extent in a written report, with copies to Architect and Owner.

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- B. Correct deficiencies in or remove roofing system that does not comply with requirements, repair substrates, and repair or reinstall roofing system to a condition free of damage and deterioration at time of Substantial Completion and according to warranty requirements.
- C. Clean overspray and spillage from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

END OF SECTION 07 5213