SECTION 23 0516 - EXPANSION FITTINGS AND LOOPS FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Flexible, ball-joint, packed expansion joints.
2. Slip-joint packed expansion joints.
5. Alignment guides and anchors.

1.3 PERFORMANCE REQUIREMENTS

A. Compatibility: Products shall be suitable for piping service fluids, materials, working pressures, and temperatures.

B. Capability: Products to absorb 200 percent of maximum axial movement between anchors.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Delegated-Design Submittal: For each anchor and alignment guide indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

   1. Design Calculations: Calculate requirements for thermal expansion of piping systems and for selecting and designing expansion joints, loops, and swing connections.
   2. Anchor Details: Detail fabrication of each anchor indicated. Show dimensions and methods of assembly and attachment to building structure.
   3. Alignment Guide Details: Detail field assembly and attachment to building structure.
   4. Schedule: Indicate type, manufacturer's number, size, material, pressure rating, end connections, and location for each expansion joint.

1.5 INFORMATIONAL SUBMITTALS

A. Welding certificates.

B. Product Certificates: For each type of expansion joint, from manufacturer.
1.6 CLOSEOUT SUBMITTALS

A. Maintenance Data: For expansion joints to include in maintenance manuals.

1.7 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
2. ASME Boiler and Pressure Vessel Code: Section IX.

PART 2 - PRODUCTS

2.1 PACKED EXPANSION JOINTS

A. Flexible, Ball-Joint, Packed Expansion Joints:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
   a. Advanced Thermal Systems, Inc.

4. Design: For 360-degree rotation and angular deflection.
5. Minimum Pressure Rating: 250 psig at 400 deg F (1725 kPa at 204 deg C).
6. Angular Deflection for NPS 6 (DN 150) and Smaller: 30 degree minimum.
7. Angular Deflection for NPS 8 (DN 200) and Larger: 15 degree minimum.
8. End Connections for NPS 2 (DN 50) and Smaller: Threaded.
9. End Connections for NPS 2-1/2 (DN 65) and Larger: Flanged.

B. Slip-Joint Packed Expansion Joints:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
   a. Advanced Thermal Systems, Inc.

4. Design: With internal guide and injection device for repacking under pressure. Include drip connection if used for steam piping.
5. Configuration: Single joint or single joint with base unless otherwise indicated.
6. End Connections: Flanged or weld ends to match piping system.

2.2 GROOVED-JOINT EXPANSION JOINTS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Anvil International, Inc.
2. Shurjoint Piping Products
3. Victaulic Company.

B. Description: Factory-assembled expansion joint made of several grooved-end pipe nipples, couplings, and grooved joints.

C. Standard: AWWA C606, for grooved joints.

D. Nipples: Galvanized, ASTM A 53/A 53M, Schedule 40, Type E or S, steel pipe with grooved ends.

E. Couplings: Multiple (as required), flexible type for steel-pipe dimensions. Include ferrous housing sections, with EPDM gasket suitable for project fluids, and bolts and nuts.

2.3 FLEXIBLE-HOSE PACKLESS EXPANSION JOINTS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. Metraflex, Inc.
   2. Flexhose
   3. Flexicraft

B. Description: Manufactured assembly with inlet and outlet elbow fittings and two flexible-metal-hose legs joined by long-radius, 180-degree return bend or center section of flexible hose.

C. Flexible Hose: Corrugated-metal inner hoses and braided outer sheaths.

D. Expansion Joints for Copper Tubing NPS 2 (DN 50) and Smaller: Copper-alloy fittings with solder-joint end connections.
   1. Bronze hoses and double-braid bronze sheaths with 700 psig at 70 deg F (4830 kPa at 21 deg C) and 500 psig at 450 deg F (3450 kPa at 232 deg C) ratings.

E. Expansion Joints for Copper Tubing NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Copper-alloy fittings with threaded end connections.
   1. Stainless-steel hoses and double-braid, stainless-steel sheaths with 420 psig at 70 deg F (2890 kPa at 21 deg C) and 315 psig at 450 deg F (2170 kPa at 232 deg C) ratings.

F. Expansion Joints for Steel Piping NPS 2 (DN 50) and Smaller: Carbon-steel fittings with threaded end connections.
   1. Stainless-steel hoses and double-braid, stainless-steel sheaths with 700 psig at 70 deg F (4830 kPa at 21 deg C) and 515 psig at 600 deg F (3550 kPa at 315 deg C) ratings.

G. Expansion Joints for Steel Piping NPS 2-1/2 to NPS 6 (DN 65 to DN 150): Carbon-steel fittings with flanged end connections.
   1. Stainless-steel hoses and double-braid, stainless-steel sheaths with 275 psig at 70 deg F (1900 kPa at 21 deg C) and 200 psig at 600 deg F (1380 kPa at 315 deg C) ratings.
H. Expansion Joints for Steel Piping NPS 8 to NPS 12 (DN 200 to DN 300): Carbon-steel fittings with flanged end connections.

1. Stainless-steel hoses and double-braid, stainless-steel sheaths with 165 psig at 70 deg F (1130 kPa at 21 deg C) and 120 psig at 600 deg F (830 kPa at 315 deg C) ratings.

I. Expansion Joints for Steel Piping NPS 14 (DN 350) and Larger: Carbon-steel fittings with flanged end connections.

1. Stainless-steel hoses and double-braid, stainless-steel sheaths with 165 psig at 70 deg F (1130 kPa at 21 deg C) and 120 psig at 600 deg F (830 kPa at 315 deg C) ratings.

2.4 ALIGNMENT GUIDES AND ANCHORS

A. Alignment Guides:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:

   a. Advanced Thermal Systems, Inc.

2. Description: Steel, factory-fabricated alignment guide, with bolted two-section outer cylinder and base for attaching to structure; with two-section guiding spider for bolting to pipe.

B. Anchor Materials:

1. Steel Shapes and Plates: ASTM A 36/A 36M.
2. Bolts and Nuts: ASME B18.10 or ASTM A 183, steel hex head.
4. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, with tension and shear capacities appropriate for application.


5. Chemical Fasteners: Insert-type-stud, bonding-system anchor for use with hardened portland cement concrete, with tension and shear capacities appropriate for application.

   a. Bonding Material: ASTM C 881/C 881M, Type IV, Grade 3, two-component epoxy resin suitable for surface temperature of hardened concrete where fastener is to be installed.
PART 3 - EXECUTION

3.1 EXPANSION-JOINT INSTALLATION

A. Install expansion joints of sizes matching sizes of piping in which they are installed.

B. Install packed-type expansion joints with packing suitable for fluid service.

C. Install metal-bellows expansion joints according to EJMA's "Standards of the Expansion Joint Manufacturers Association, Inc."

D. Install rubber packless expansion joints according to FSA-NMEJ-702.

E. Install grooved-joint expansion joints to grooved-end steel piping

3.2 PIPE LOOP AND SWING CONNECTION INSTALLATION

A. Connect risers and branch connections to mains with at least five pipe fittings including tee in main.

B. Connect risers and branch connections to terminal units with at least four pipe fittings including tee in riser.

C. Connect mains and branch connections to terminal units with at least four pipe fittings including tee in main.

3.3 ALIGNMENT-GUIDE AND ANCHOR INSTALLATION

A. Install alignment guides to guide expansion and to avoid end-loading and torsional stress.

B. Install two guide(s) on each side of pipe expansion fittings and loops. Install guides nearest to expansion joint not more than four pipe diameters from expansion joint.

C. Attach guides to pipe and secure guides to building structure.

D. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.

E. Anchor Attachments:


2. Anchor Attachment to Copper Tubing: Attach with pipe hangers. Use MSS SP-69, Type 24, U-bolts bolted to anchor.

F. Fabricate and install steel anchors by welding steel shapes, plates, and bars. Comply with ASME B31.9 and AWS D1.1/D1.1M.

1. Anchor Attachment to Steel Structural Members: Attach by welding.

2. Anchor Attachment to Concrete Structural Members: Attach by fasteners. Follow fastener manufacturer's written instructions.
G. Use grout to form flat bearing surfaces for guides and anchors attached to concrete.

END OF SECTION 23 0516