SECTION 08 3113 - ACCESS DOORS AND FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS
A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY
A. Section includes access doors and frames for walls and ceilings.

1.3 ACTION SUBMITTALS
A. Product Data: For each type of product.
   1. Include construction details, fire ratings, material descriptions, dimensions of individual components and profiles, and finishes.
B. Samples: For each type of access door and frame and for each finish specified, complete assembly minimum 6 by 6 inches (150 by 150 mm) in size.
C. Product Schedule: For access doors and frames.

1.4 QUALITY ASSURANCE
A. Comply with the most current edition of the Northwestern University Design Standards.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS
A. Fire-Rated Access Doors and Frames: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection and temperature-rise limit ratings indicated, according to NFPA 252 or UL 10B.

2.2 ACCESS DOORS AND FRAMES
A. Flush Access Doors with Exposed Flanges:
   1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      a. Babcock-Davis.
c. Larsens Manufacturing Company.
d. Milcor; Commercial Products Group of Hart & Cooley, Inc.
e. Nystrom, Inc.

2. Description: Face of door flush with frame, with exposed flange and concealed hinge.
3. Locations: Wall and ceiling.
4. Door Size: `<Insert door size>`.
5. Uncoated Steel Sheet for Door: Nominal 0.078 inch, 14 gage, factory primed.
6. Frame Material: Same material, thickness, and finish as door.

2.3 FIRE-RATED ACCESS DOORS AND FRAMES

A. Fire-Rated, Flush Access Doors with Exposed Flanges:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. Babcock-Davis.
   c. Larsens Manufacturing Company.
   d. Milcor; Commercial Products Group of Hart & Cooley, Inc.
   e. Nystrom, Inc.

2. Description: Door face flush with frame, with a core of mineral-fiber insulation enclosed in sheet metal; with exposed flange, self-closing door, and concealed hinge.
3. Locations: Wall and ceiling.
4. Door Size: `<Insert door size>`.
5. Fire-Resistance Rating: Not less than that of adjacent construction.
6. Temperature-Rise Rating: 450 deg F (250 deg C) at the end of 30 minutes.
7. Uncoated Steel Sheet for Door: Nominal 0.078 inch, 14 gage, factory primed.
8. Stainless-Steel Sheet for Door: Nominal 0.062 inch (1.59 mm), 16 gage, No. 4 finish.
9. Frame Material: Same material, thickness, and finish as door.

2.4 MATERIALS

A. Steel Plates, Shapes, and Bars: ASTM A 36/A 36M.

B. Steel Sheet: Uncoated or electrolytic zinc coated, ASTM A 879/A 879M, with cold-rolled steel sheet substrate complying with ASTM A 1008/A 1008M, Commercial Steel (CS), exposed.

C. Stainless-Steel Sheet, Strip, Plate, and Flat Bars: ASTM A 666, Type 316. Remove tool and die marks and stretch lines, or blend into finish.

D. Frame Anchors: Same material as door face.

E. Inserts, Bolts, and Anchor Fasteners: Hot-dip galvanized steel according to ASTM A 153/A 153M or ASTM F 2329.
2.5 FABRICATION

A. General: Provide access door and frame assemblies manufactured as integral units ready for installation.

B. Metal Surfaces: For metal surfaces exposed to view in the completed Work, provide materials with smooth, flat surfaces without blemishes. Do not use materials with exposed pitting, seam marks, roller marks, rolled trade names, or roughness.

C. Doors and Frames: Grind exposed welds smooth and flush with adjacent surfaces. Furnish mounting holes, attachment devices and fasteners of type required to secure access doors to types of supports indicated.

D. Latch and Lock Hardware:
   1. Quantity: Furnish number of latches and locks required to hold doors tightly closed.
   2. Keys: Furnish two keys per lock and key all locks alike.
   3. Mortise Cylinder Preparation: Where indicated, prepare door panel to accept cylinder specified in Section 087100 "Door Hardware."

2.6 FINISHES

A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

D. Painted Finishes: Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.
   1. Factory Primed: Apply manufacturer's standard, lead- and chromate-free, universal primer immediately after surface preparation and pretreatment.

E. Stainless-Steel Finishes:
   1. Surface Preparation: Remove tool and die marks and stretch lines, or blend into finish.
   2. Polished Finish: No. 4 finish. Grind and polish surfaces to produce uniform finish, free of cross scratches.
      a. Run grain of directional finishes with long dimension of each piece.
   3. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.
PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Comply with manufacturer's written instructions for installing access doors and frames.

3.3 ADJUSTING

A. Adjust doors and hardware, after installation, for proper operation.

END OF SECTION 08 3113